



ecoLine-a

high performance-cost effective
above ground oil water separation

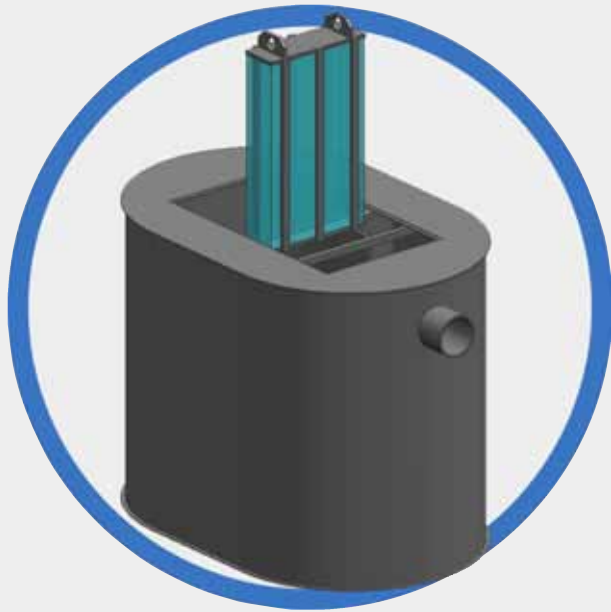


Water Treatment for the World

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FREYTECH INC.

Highly efficient and cost saving oil/water separation is today's challenge.



ecoLine-a is our answer.

Small facilities frequently require treatment of hydro-carbon laden wastewater. The total amount of wastewater generated per day is perhaps too small to justify construction cost for the installation of a below grade oil/water separator.

For such applications, an above grade unit provides an acceptable solution. The ecoLine-a Oil/Water Separator provides substantial cost savings with no construction site expenditure.

ecoLine-a is equipped with a removable top panel. This provides full access to all basic elements of the ecoLine-a system. Routine cleaning and maintenance can be

conducted in an efficient and cost effective fashion. Annual maintenance cost savings range between 30% to 50% lower than that of conventional separator systems.



Today's environmental legislation is hard enough to comply with.

ecoLine-a meets tomorrow's standards today.

It's not just the ecoLine's long maintenance intervals and low waste-disposal costs that make it such a good investment, but the fact that it is designed with future standards in mind. The ecoLine-a far exceeds the strict European standards (DIN1999 and EN858) for performance (less than 5ppm of free oil). The outstanding independent testing certificates demonstrate that ecoLine-a will provide clean water that exceeds today's environmental standards. ecoLine-a also allows for tighter, future environmental discharge compliance guidelines to be met with little or no modification to the system. ecoLine-a combines high efficiency oil/water separation with mobile flexibility. Specially designed coalescing media panels provide a large specific surface to support the separation of small oil droplets. If your oil separation application is variable with numerous holding tanks in various locations or space is too limited for a below grade unit, consider ecoLine-a as your above grade oil/water separator.

Working Principle.

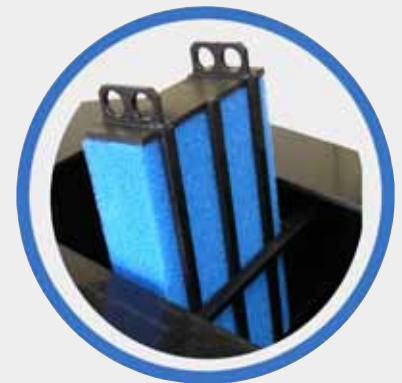
The ecoLine-a oil/water separator is designed to separate non-emulsified light liquids or low-water-soluble fluids with a specific gravity below 0.95 (gasoline, diesel, heating oils and other mineral oils) from effluent discharge. A two-step separation process, gravity separation and removal of small oil particles by coalescing media elements, produce high removal efficiencies.

Purification Step 1: Gravity Separation

The sediment and solids, pre-treated run-off is gravity fed or pumped (typically with a positive displacement or diaphragm type pump) to the gravity separator through a submerged inlet pipe. The separation process relies on the fact, that light fluids have a lower specific gravity than water and thus float on the water surface.

Purification Step 2: Coalescing Media

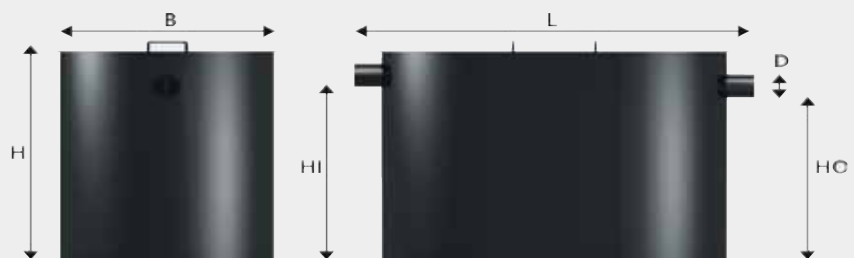
In the residual oil media, fine droplets, that are too small to be separated by gravity alone are accumulated into bigger drops that rise to the surface. This coalescing media is made of reticular (i.e. "net-like") soft polyurethane foam. The media-cartridge is very easy to extract and reinstall once cleaned/rinsed with a garden hose.



ecoLine-a Model Sizes.



ecoLine-a offers a full range of above ground oil water separators. The following models are available:

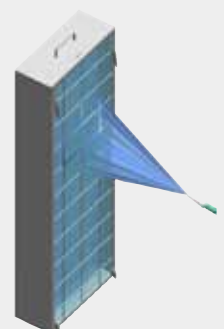


Item no.	Item	Flow rate		D		L		B		H		HI		HO		Weight W	
		[l/s]	[gpm]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[kg]	[lb]
101915	ecoLine-a NS1.5	1,5	25	100	4	1350	53	820	32	900	35	640	25	620	24	40	88
101974	ecoLine-a NS03	3,0	50	100	4	1600	63	885	35	1080	43	805	32	770	30	70	154
101962	ecoLine-a NS06	6,0	100	150	6	1850	73	950	37	1260	50	970	38	920	36	100	220
103301	ecoLine-a NS12	12	200	200	8	2400	94,5	1200	47	1500	59	1030	40,6	1010	39,8	300	660
103002	ecoLine-a NS20	20	318	250	10	2400	94,5	1620	63,7	1700	66,9	1221	48	1201	47,2	480	1058
102061	ecoLine-a NS40	40	636	315	12	3030	131	1920	75,5	2030	80	1503	59,25	1473	58	800	1763

Operation and Maintenance.

Installation:

The separator must be installed above grade and leveled on a solid, flat surface. The chosen location for the system should be as close as possible to the source of waste stream to be treated. When choosing the location, make sure that the separator can easily be accessed for maintenance. Avoid any pipes or hydraulic structures that may contribute or increase the amount of mechanically emulsified oil, upstream to the separator. If gravity flow is not available and the oily water must be pumped, it is recommended that a positive displacement, diaphragm or screw type pump should be employed to avoid extreme mechanical emulsification of oil-laden wastewater. The system is designed for indoor use. Avoid high temperature or direct exposure to sunlight. Ensure proper venting of the system.



Maintenance:

The coalescing media cartridge has to be cleaned periodically. Since the maintenance intervals strongly depend on the very application, check the condition of the filter element weekly during the first 60 days of operation. The filter media can be cleaned/rinsed with a garden hose. Recycle the wash-water to the separator. Do not expose the inner coalescing media to sunlight or UV-radiatio. Remove sludge and oil from the system periodically.

Removal of accumulated oil:

Manual oil draw-off device:

The standard version of the ecoLine-a oil/water separator is equipped with an opening (3/4" external thread) to connect a hose and valve. The manual oil draw-off can only be operated during non-operational periods (no influent entering the separator). the accumulated oil can be drained into an external oil drum (not provided).

Automatic oil draw-off device:

As an option the ecoLine-a can be ordered with an automatic oil draw-off device. This built in ADD mechanically removes accumulated light liquids 24/7 from the water surface and stores them in an external oil recipient or oil drum. The collected oil is free of any water (99.7% pure).

For further information about the automatic oil draw-off, please see our O&M manual for the ADD HDPE.

Temperature range of operation: 5°C to 45°C (41 to 113°F)

Material: High grade polyethylene



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